

AUGER & CONVEYOR

BELT JOINING PROCEDURE



1. Lock out machine.



2. Make sure belt is cut square, cut a 1/2" 45° notch on belt corners.



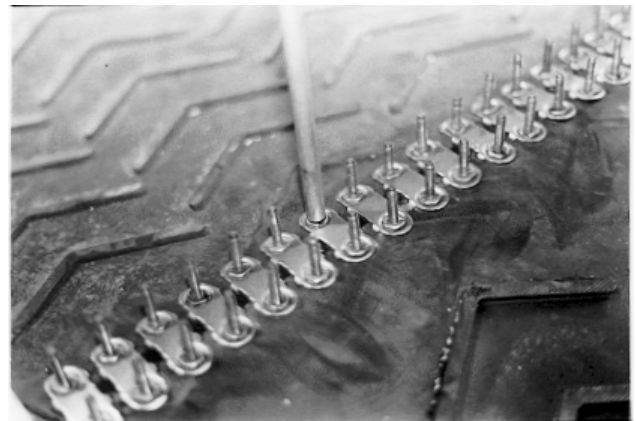
3. Install bottom clips from bottom up, top clamp half and retaining nuts.



4. Run plastic banding under clamp on top of belt, then run the banding through the clamp on the bottom side of clamp.



5. Then run the banding one more time through the top clamp.



6. Tighten all clamps down while the belt is still loose. Break or grind off fasteners. Complete instructions included with Flexco Fasteners.