

# TROUBLE SHOOTING

## CHIPPER SETTINGS

|                |     |   |           |
|----------------|-----|---|-----------|
| Vertical Anvil | 48" | - | .010-.015 |
|                | 58" | - | .010-.015 |
|                | 66" | - | .010-.015 |

|                  |     |   |           |
|------------------|-----|---|-----------|
| Horizontal Anvil | 48" | - | .020-.040 |
|                  | 58" | - | .020-.040 |
|                  | 66" | - | .020-.040 |

## Chip Slot and Knife Gauge

| Chip Size | A    | B     |
|-----------|------|-------|
| 5/8"      | 5/8" | 4.075 |
| 3/4"      | 3/4" | 4.200 |
| 7/8"      | 7/8" | 4.325 |
| 1"        | 1"   | 4.450 |

